

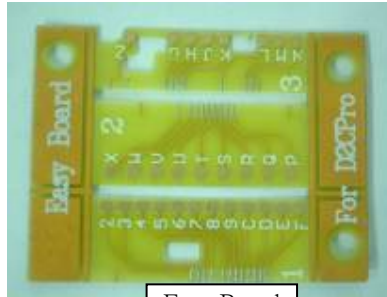
To install the D2C Pro with the aid of Easy Board

1. Cleaning

Clean up the soldering area on the main board and the Easy Board as showing left below by using brush comes along with some clean solvent.



The soldering area on the main board of



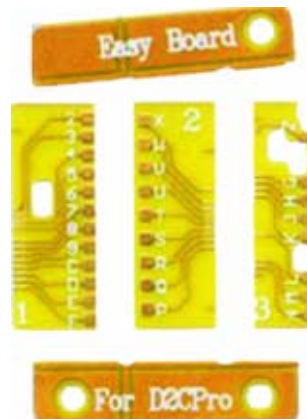
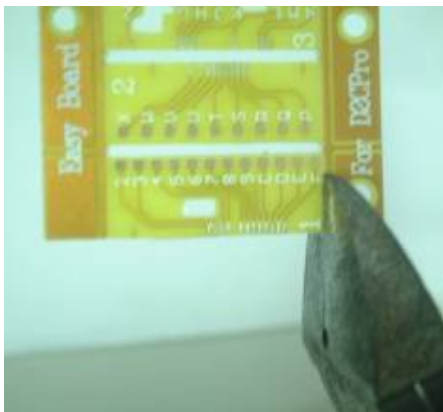
Easy Board



Clean solvent and

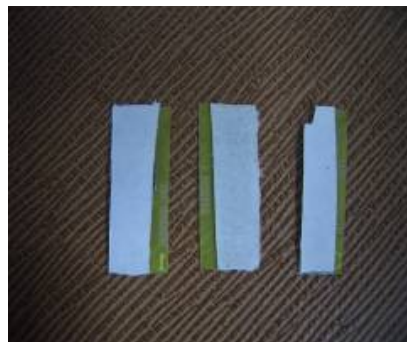
Note: If possible, please wear a pair of ESD free gloves during the whole process in order to prevent from contaminating the soldering point as well applying the potential ESD damages on the main board.

2. Cutting the Easy Board into 3 pieces



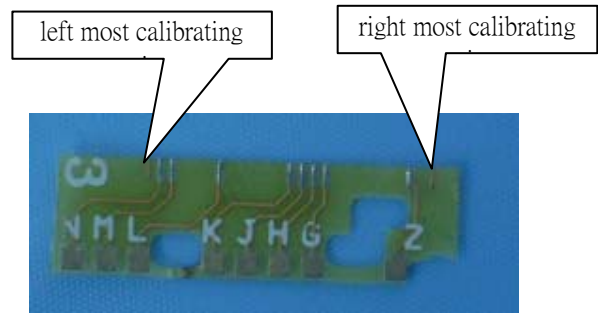
3. Having each piece of the Easy Board stuck with double-gluey sticker

Stick a small piece of double-gluey sticker on the opposite side of soldering site, ready for being put on the main board.



4. Sticking each piece of the easy board into its adequate position respectively

Place each small piece of easy board into its respective position and aim the right most or the left most calibrating points fit into the right most pin and/or the left most pin of the IC and then, stick the small piece of board into position properly as the picture showing left below.



5. Soldering the IC pins, side by side

Note: a. for temperature-controlled iron, please set the temperature controlled not more than 350 degree C.
b. for regular iron, uses 15 Watt iron; NO more than 20 Watt iron is recommended.



Note: Some soldering flux or rosin inside the solder may contain conductive particles which may cause certain interference over the console (may have some latency problems after evaporation). So if possible, clean the Flux remains by using a Flux Remover Pen is highly recommended.



6. Wiring and soldering



7. Cleaning solder bridges and craps away from the soldering area

To accomplish this job, finally please use the brush comes along with some solvent to scrub the solder bridges and/or craps out of the soldering area.

